

Intelligent sleep instrument

Body data collection, analysis and design process

December 2021 to September 2022



Design requirement analysis 设计需求分析

O2 Hardware design

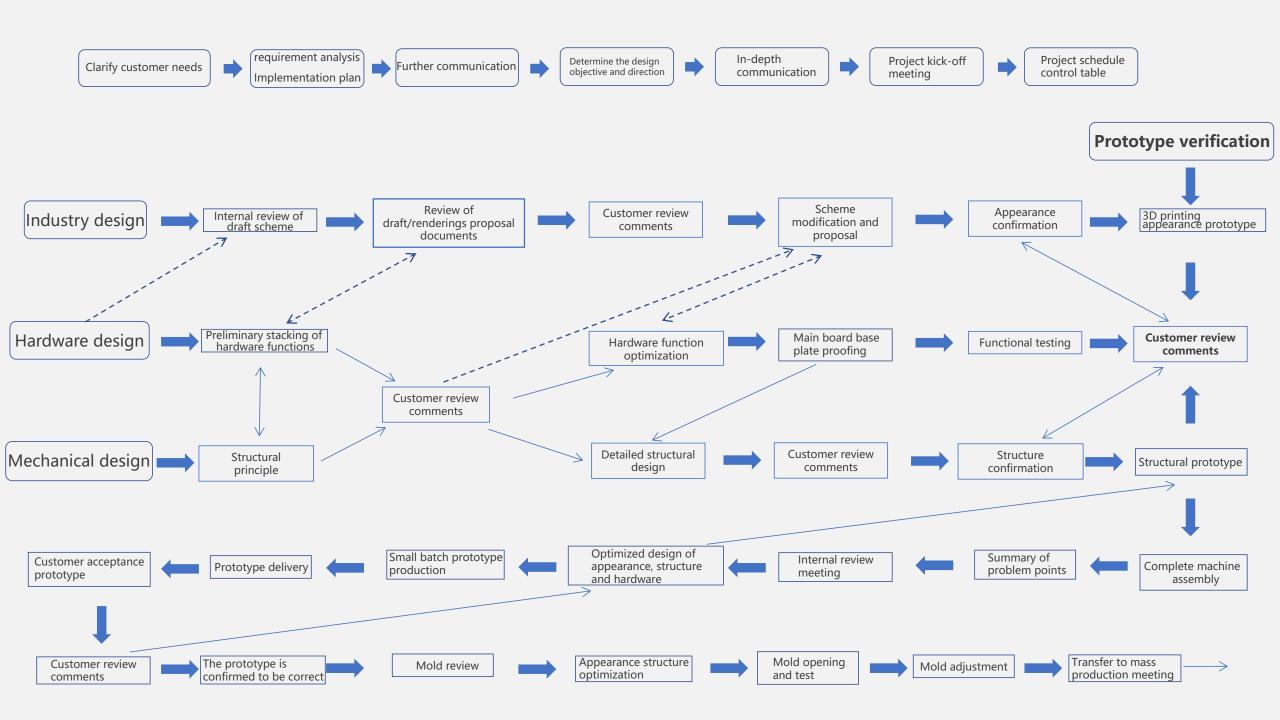
Sleep 03 Industry design D设计

assistant

04 Mechanical design MD设计

05 Prototype verification 样机验证

06 Small-scale trial production 小批量试产



Project kick-off meeting



Market+HD+ID+MD+customer: all parties describe the project needs, clarify the key points of design needs, and initially reach the design direction.

Minutes of the meeting



Improve the design requirements according to the communication content of the meeting, and provide reference for the subsequent design concept.

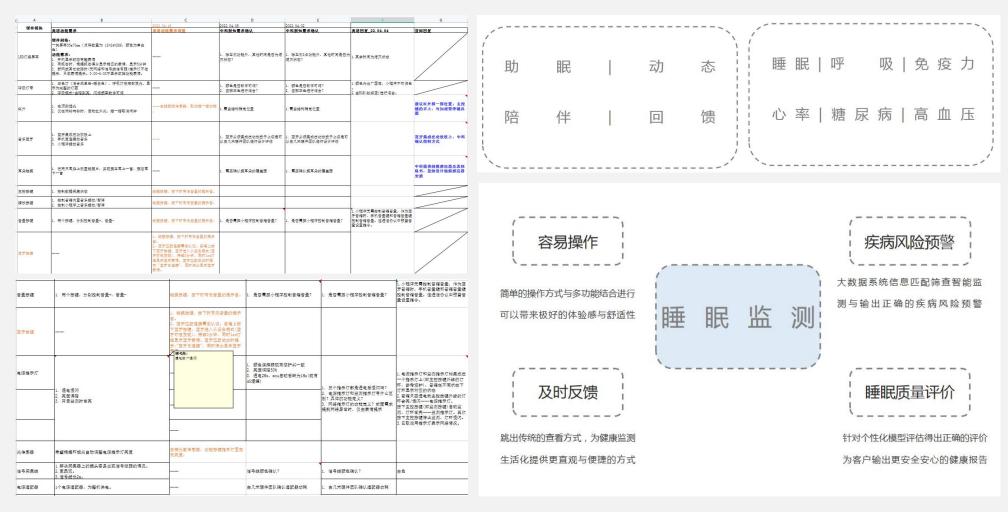
Project schedule control table

		1111	央心纸发	项目进度表		(6)	(c) IND DEE
	报制人。 當敬新	审批人。 至于田		编号。LJ-P	J-20220002	更新日期	2022/6/8
1日期	. 2022/3/1	审批日期 2022/3	/1	放本号。1.0		***************************************	
108528	3	T 28	预计起止时间	计划完成时间	责任人	完成情况	各许
目名称			134 M 267 TE 6-3 (6)	可观光线的问	及任人	ALEKTH OL	47-55.
न के	:	164个工作日	and and a				
民宠	i	(124音熱日)	2022/3/1	2022/6/18	當敬新	进行中	日物
	双目输入阶段(安任人。)	7 个工作日	2022/3/1	2022/3/9	学教徒	0	0
-	(开水陰収者)	1 11 = 100	2022/3/1	2022/3/1	W GLMI	- 0	-
2	(西水路以市) 及進用法規和标准评审	- 1	2022/3/2	2022/3/1		ý	1
3	(产品领格书)		2022/3/3	2022/3/3		N.	1
4	(产品规格书) 评审	0 0	2022/3/4	2022/3/4	§		文件基型
5	(立項报告)	1	2022/3/7	2022/3/7		V	1 80 8000
6	立现会议	1 1	2022/3/8	2022/3/8	ė.	V.	
7	双目坐登计划表及评审	1	2022/3/9	2022/3/9		4	8
Б	教授件卷针开发阶段	54工作日	2022/3/1	2022/6/18	广州新州/黄淬)
1	款取件力高研究分析		2022/3/1	2022/3/1	广州新州/真空	- 1	
3	競件力高模要设计 硬件力高模要设计评审		2022/3/2	2022/3/2 2022/3/3	广州新姓/奥堡 双目组	- 5	
4	取行刀為限長式计行中 硬件力高极要设计修订	1 1	2022/3/3	2022/3/3		1	8
;	被件刀高级接致计划\ 硬件刀高详细设计	1 1	2022/3/7	2022/3/11	广州研放/高级	- 1	
5.1	1.20 打组表情显示+氨医打	1	2022/3/28	2022/4/1	外协、许义物、雷歌研	- 4	
5.2	LED灯经控制	2	2022/3/28	2022/3/29	床里 (硬件更认)	- 2	
5.3	音放音频等系统控制	3	2022/4/2	2022/4/7	原足(既件医队)	(4)	
6	现件力高详细设计评审	9 9 9	2022/3/14	2022/3/14	双目组	33	8
7	硬件力高祥提设计修订	1	2022/3/15	2022/3/15	原具(既件因认)	ė,	
8	軟件力高概要设计	1	2022/3/16	2022/3/16	许文樹. 原政		
9	軟件力高极要號计译率	1 1	2022/3/17	2022/3/17	双目年	6	0
10	歌件方案概要设计修订		2022/3/18	2022/3/18	华义卷. 葆政		
	軟件力高详细设计 		2022/3/21	2022/3/23	详义制. 保政	85	<i>5</i>
12	軟件力高洋炮设计评审 軟件力高洋炮设计修订		2022/3/24	2022/3/24 2022/3/28	双自组 详义物、课政		
14	を行りませた数寸がり 硬体PCBA投行		2022/3/23	2022/3/20	定量 (硬件面切)	Š	N
15	医传染计维罗				唐里(唐件更弘)	16	1
16	举机款件测试				许义物, 原政		
17	款號件整机评估/评审			Ø	许义相、葆政、原旦	(2)	
18	被件修次打样			Š .	原星/双音组	8	历史中科里新确认节点
19	硬件並次打样测试	8 8			原足/双目组	8;	为关于对互对对外下系
20	硬件功能测试				原旦/项目组		
21	並次華牙音箱样机交付几米测试	15	2022/5/25	2022/6/15	第三/双目組	10	
22	足號修改黨牙奇維粹机的问题	1	2022/6/16	2022/6/16	医星/双直组	8	
23	硬件样机路认 电子硬件50回制化	3	Roke	-	原星/双目組 	85	<u></u>
25	医件及軟件登料整理	1	7	1 17	海火州、東京	100	
26	多科館で	1 1	7	1 1/-	华义物、葆政、茅里	8	
C	外现设计开发阶段	14 工作日	2022/3/1	2022/3/29	皇被工役	8	2
1	追型研究分析	1	2022/3/1	2022/3/1	何文林. 郑琬云	- 2	室少两袋力高
2	建四字医检制	1	2022/3/2	2022/3/2	何文林、郑逖云	V	
3	30分異區投高	3	2022/3/3	2022/3/8	何文林, 郑统亚	7	2
4	译 意	1	2022/3/9	2022/3/9	双目组		8
5	14升双调整	1	2022/3/10	2022/3/10	何文林, 郑说云	- 2	
6	14升双词单级高	1 1	2022/3/11	2022/3/11	何文林, 郑琬亚	- 1	
7.	语言 	1	2022/3/14	2022/3/14	双章组	-	20
8	2#外现损签 2#外现损签损条		2022/3/15	2022/3/15	何文林、郑统士 何文林、郑统士	- 5	or .
10	2年升版物學施典 2章升版评审		2022/3/17	2022/3/16	19. 基本 · 基本	7	
11	艺术外院设计及规文	10	2022/5/19	2022/6/1	何文林	Ž.	2
12	五术外现评审	1	2022/6/2	2022/6/9	案件/双目組	进行中	9
13	三术外现修改及验 认	1			何文林		
14	外放器认 者	1		5	何文林	8	
15	安科整文	1		4	何文林		
D1	结构设计开设阶段	15 工作日	2022/3/1	2022/4/25	章技工教	0	
7,000	(结构模要数计)	1	2022/3/1	2022/3/4	當數辦/項目組	- 7	
1		5 51	2022/3/7	2022/3/7	當戰新/項目組	7	
1 2	(始校根基设计) 评审				雷散研/双目组	7	72
2 3	根据设计修改	1	2022/3/8	2022/3/8			
1 2 3 4	極高级计修改 《结构详细设计》包括20/30设计部分	1 5	2022/4/6	2022/4/12	當戰新/双言編	- 4	81
1 2 3 4 5	程度设计修改 《结构详细设计》包括20/30设计等分 《结构详细设计》评言	1 5 1	2022/4/6 2022/4/13	2022/4/12 2022/4/13	遊戲時/双言組 遊戲時/双言組	Ž	8
1 2 3 4	極高级计修改 《结构详细设计》包括20/30设计部分		2022/4/6	2022/4/12	當戰新/双言編		

D2	+ m 10.12 m 22.04 m	80工作日	00001717	2022/3/31	堂被工器	×	18
D2	我们是不住我望着		2022/3/15				- Di-
_	帝慰室间设计	-	2022/3/15	2022/3/18	皇被工役		
1.1	帝殿室间设计A	4	2022/3/15	2022/3/18	當敬新,何文林,哈莫岳		e constant and a cons
	会放空間設計5		2022/3/15	2022/5/18	富敬斯、何文林、秋草香		0.
2	帝监守皇帝原设计	6	2022/3/21	2022/3/28	當歐新。何文林、陰萬益		() == (b=)
2	<u> </u>		2022/3/29	2022/3/31	何文林. 郑骏云 双目组		外就修改 高谷、保谷效果测试达到预期, 完体分解、股体;
4	吞放刺引布尼及吞放初放测试	1	2022/3/31	2022/3/31			区、配置、功效、整定、电源等而要与中科研发码
5	会教教职,我是及会教师必要计	10	2022/4/1	2022/4/18			则则优化设计、动放电路优化设计
6	辛胜粹约30修款1		2022/4/1	2022/4/11	收集表 家歌新	V	1. 抽物排分4部分。 现在中级订单。 可能具有批制银文技程体。 下部等等及中等例引放立反连接体。 指标任务例引反连及配置设计(如15g), 音激控 制度设计。
7	各些样机3D修改2	14	2022/4/12	2022/5/2	(III III	7	重新本局監体
60	各些样机3D修改3	- 5	2022/5/3	2022/5/9		7	修订排件方式1
9	吞胜样机30修改4	5	2022/5/10	2022/5/16	Ē.		修订排件方式2
10	音度样机3D修改5	6	2022/5/17	2022/5/24		7	项目组译者
11	吞胶样机3D修改6	4	2022/6/7	2022/6/10		進行中	外观增加艺术验度
12	吞些样机3D修改6打样验证	3	2022/6/13	2022/6/15		a armana	A CONTRACTOR
13	吞胜样机30修改6确认	2	2022/6/16	2022/6/17		9	31
14	结构确认	2	2022/6/20	2022/6/21	111 1 1 1 1 1 1 1 1 1 1 1 1		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
15	业科整理		2022/6/22	2022/6/23		HEAT BEAT ASA	
E	始构开模阶段	34 工作日	2022/5/21	2022/8/19	益彼	2	
1	结构开模优化	2	2022/6/21	2022/6/22		9	3)
2	结构开模评估	2	2022/6/23	2022/8/24			
2	並次试 模	20	2022/6/27	2022/7/22			\$
4	並次撰具修订	5	2022/7/25	2022/7/29	Š.	0	2
5	二次试模	- 5	2022/8/1	2022/8/5			32
6	二次模具修订	5	2022/8/8	2022/8/12			
2	提旦進回務认	3	2022/8/15	2022/8/17			\$
8	校旦量产/存效	2	2022/8/18	2022/8/19			3
F	群机制作阶段	18工作日	2022/5/22	2022/7/15	堂嫁/贪慾/中科	3	章新计划
1	样机结构ECW确认	1 1			童练+旅信益		兼行
2	样机结构工艺分析	S 8.		5	童嫁+品價益		#17
2	样机电子50%确认			1	≠料+几米	2	兼 存
4	样机电子工艺分析	VA 3/2 3		3	中科+几米		2713
5	样机结构打样	10			函数新/双言组		兼 校
6	样机电器打样	10		5	原星/双目组		#17
7	样机坦兹	3 77		8 1	双目坦		
F	当产阶段	22工作日					时间测估符确认
1	设计开发阶段一工物(变任人。)						W 10 (3 (5 f))
1.1	(工機验证反函技术要求书) 輸出及评审		0.000	5	i de la companya de l		8
2	设计转换阶段一采购(安任人。)		14/5	0 7	1		20
2.1	电子磁块景势、PCSto工			7 1		2	2)
2.2	结构件加工		/14		1		<u> </u>
3	微计转换阶段一全管(变在人。)		=======================================		A.C.		
5.1	民計級入章			1	5		8
200				0 0			100
4	後针转换阶段一般配(安任人。)						
4.1	姓配作业指导书			3		0	(0)
4.2	生产机器			9 9		8	2
4.3	参加技 更				å .		8
5	设计转换阶段一工模(安任人。)						
5.1	率机验证			8		0	0
5.2	验证问题整改			6		3	8
8	设计转换阶段一枚件。电子。结构						
6.1	软件技术文件发行						
6.2	电子技术文件设行			W 3		1	3)
6.3	植物技术文件发行			8		9	8
7	设计转换阶段一段量(安任人。)						
				3	8	5	65
	电子磁体、PCS检验		l				
7.1	电子模块、PCS检验 结构体检验						

According to the design requirements, formulate a detailed work plan and the task allocation of each department in the subsequent stages to ensure that the project is carried out in an orderly manner according to the plan.

Basic design requirements



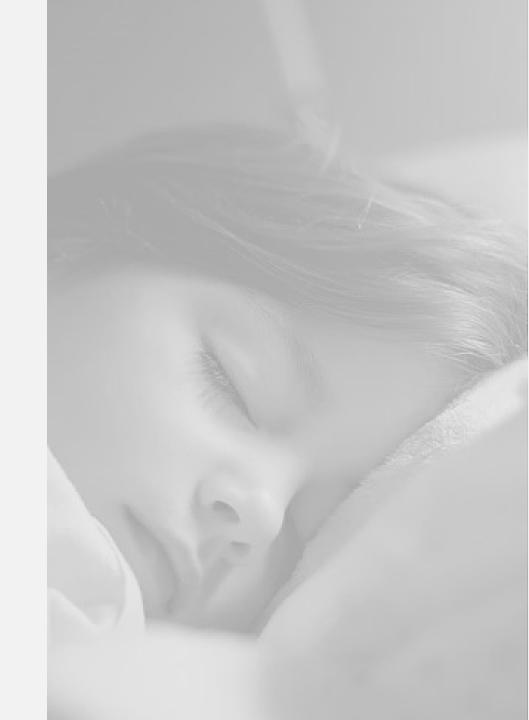
Through communication with customers and relevant design demand data, analyze the key and difficult points of design, evaluate the feasibility of design input content, and start to develop a preliminary work plan.

01

Design requirement analysis

设计需求分析

This is the beginning of all design activities. This stage can be divided into two steps: accepting projects, making plans, conducting market research and finding problems. The designer first accepts the design entrustment of the client, and then the client, designer, engineer and relevant experts form a project team. The development of a detailed design plan, market research and problem finding are the basis of all design activities. Any good design is based on the actual demand and market demand.



Market introduction

Establishing a personalized health model is an inevitable outcome in the context of the era of great health



Communicate with customers through email, telephone and video conference to initially understand customer needs, and let customers understand Blue Whale's business, as well as Blue Whale's preliminary understanding of the project and corresponding solutions.

Market research

Through the information provided by the customer and the in-depth understanding of the market by the departments and teams, and find problems according to the actual situation.









Bracelet

Combined with mobile phone operation and wrist wear

Active measurement requires click operation and home use

Sleep zone

Connect Tmall Genie, non-contact and sensorless sleep, household

Wrist sleep monitoring

Combined with mobile phone operation

Contact wear

Sleeping pet mini

Individualized health model, non-contact senseless household, medical treatment, institutions

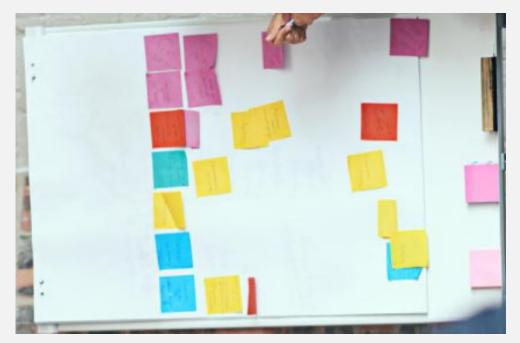
Technical workshop

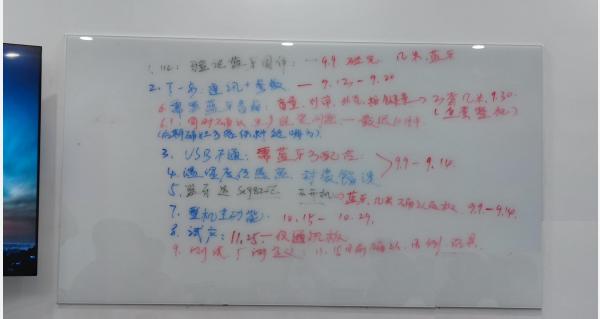




- The key and difficult points in the design are analyzed and the corresponding solutions are discussed.
- The allocation of the subsequent design content is optimized again for the corresponding work time of each time period.

Summary of design direction

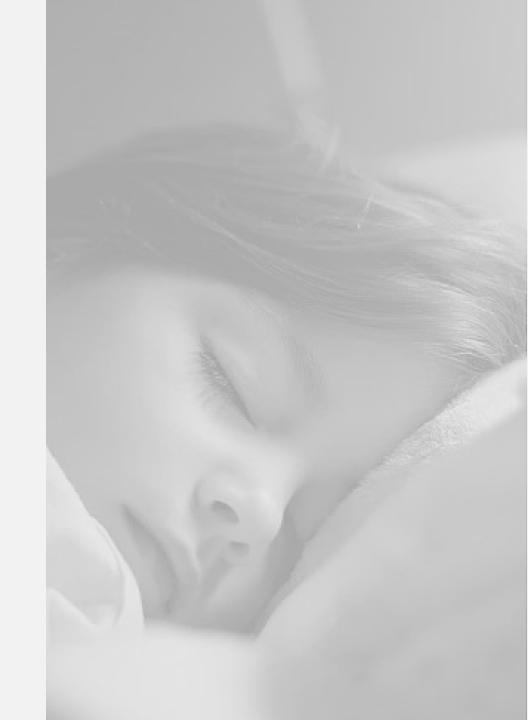




According to the contents of the technical seminar jointly attended by all departments, the basic direction of design is summarized.

02 Hardware design

H D 设 计

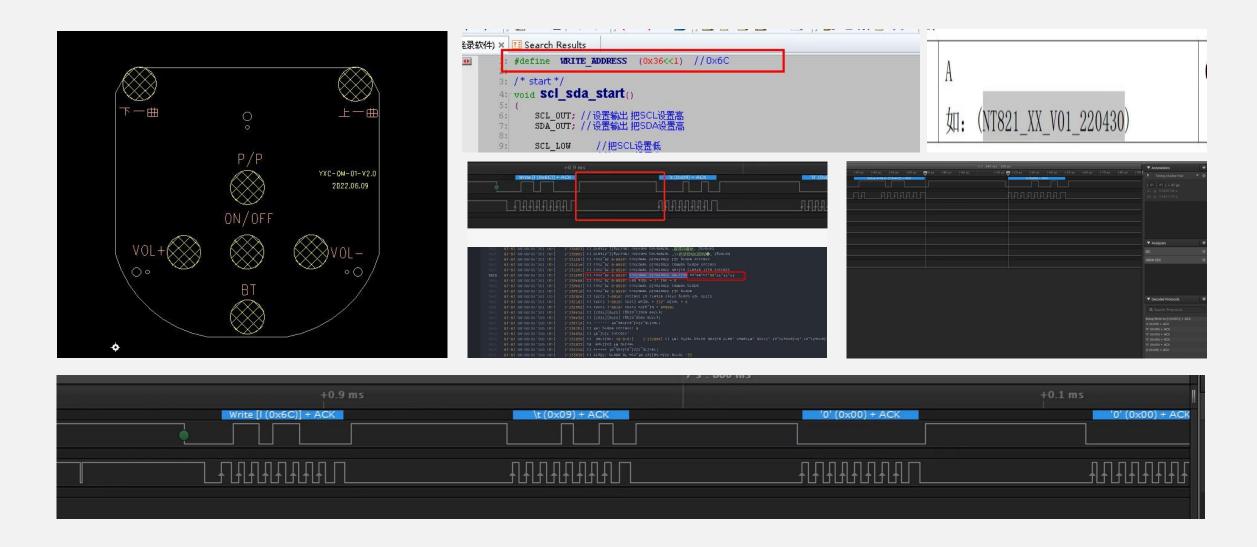


Functional requirement

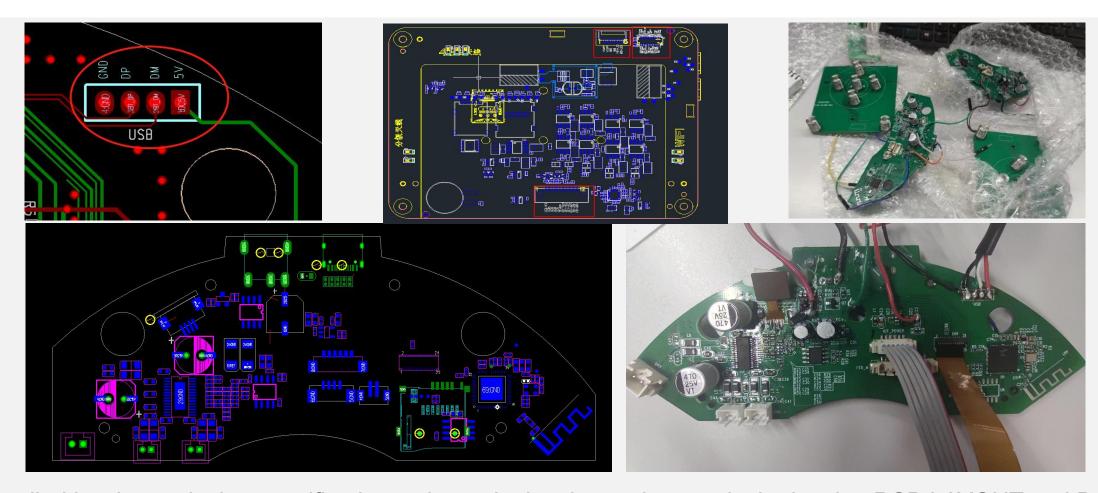
硬件模块	奥遊功能需求	2022年前 基本分配第五日第			1、触摸接键。接下时有低音量的提示
LED灯组屏幕	復件規格: 一块屏系35x70mm(点阵数量为 12*24=288, 颜色为单白色) 功能需求: 1. 开机显示动态有趣表情 2. 有核合时,核据核合得分显示相应的表情,显示5分钟 3. 断网或其它故障时(天网络和信号线信号弱)指示灯不做提示,只做表情提示。0:00~6:00不显示故障功能表情。		蓝牙接键	<u></u> 0	音。 2、蓝牙匹配连接零做认证。音箱上接下蓝牙接键。蓝牙进入从设备模式(蓝牙可被发现)。持续3分钟。同时1ed灯组显示蓝牙表情。蓝牙匹配成功时提示:"蓝牙已连接"。同时停止显示蓝牙表情。
呼吸灯带	 三色灯(混合成草色-碳白色),呼吸灯在底部发光,显示为完整的灯圆 呼吸模式-由暗到完,仍烁频率软件可调 				i i
红外	 在顶部透光 仅在间铃响铃时。启动红外光。挥一挥取消间钟 	——去趙距高传惠器,取消揮一揮功能 ,	电源指示灯		
音乐蓝牙	1. 蓝牙集成在功款板上 2. 手机直连播放音乐 3. 小程序播放音乐			1. 通电慢闪 2. 完度偏暗 3. 开启监测时常完	
耳朵触摸	 在两只耳朵上放置她摸片。实现摸左耳上一首。摸右耳下一首 				
主控技键	1. 控制数据采集状态	她摸接键,接下时有低音量的提示音。		<u> </u>	
播放按键	1. 控制音箱內置音乐播放/暂停 2. 控制小程序上音乐播放/暂停	她摸接键。接下时有低音量的提示音。	光传感器	希望根据环境光自动调整电源指示灯亮度	去掉光敏传感器,功能接键指示灯固定 低亮度。
音量接键	1. 两个接键。分别控制容量+、容量-	超模接键。接下时有低音量的提示音。	信号采集线	 解决采集器上的插头容易出现信号微弱的情况。 更类观。 	
蓝牙按键		1、始振技健。接下时有低音量的提示 音。 2、蓝牙匹配连接霉做认证。音箱上接 下蓝牙接键。蓝牙进入从设备模式(蓝 牙可被发现)、持续3分钟。同时1edf7	电源适配器	3. 信号线长2m。 1个电源适配器,为整机供电。	
3		组显示蓝牙表情。蓝牙匹配成功时提示:"蓝牙已连接"。同时停止显示蓝牙表情。	usb调试接口		与type-c数据采集接口共用

Determine the positioning, shape, function, etc. of the product

Preliminary layout of hardware functions

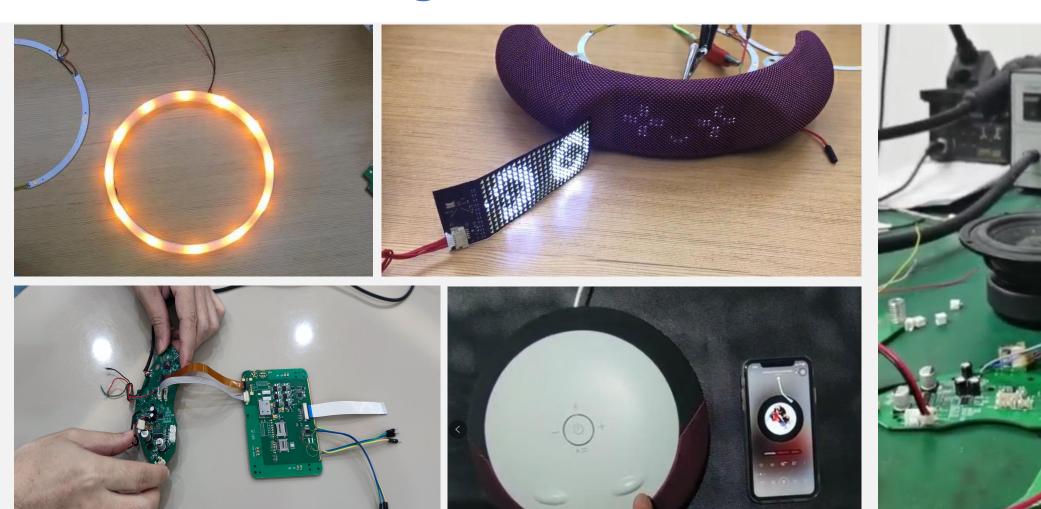


Detailed design



Detailed hardware design specification, schematic drawing review, assist in drawing PCB LAYOUT and BOM

Functional testing

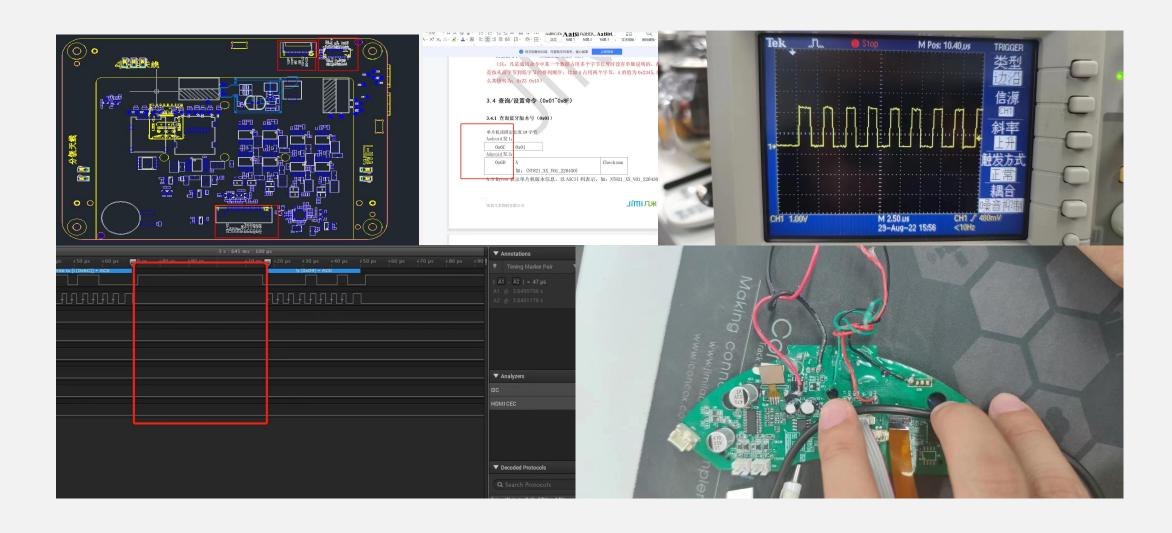


Hardware debugging records, participating in relevant tests, obtaining test reports, absent repair and outputting relevant cases

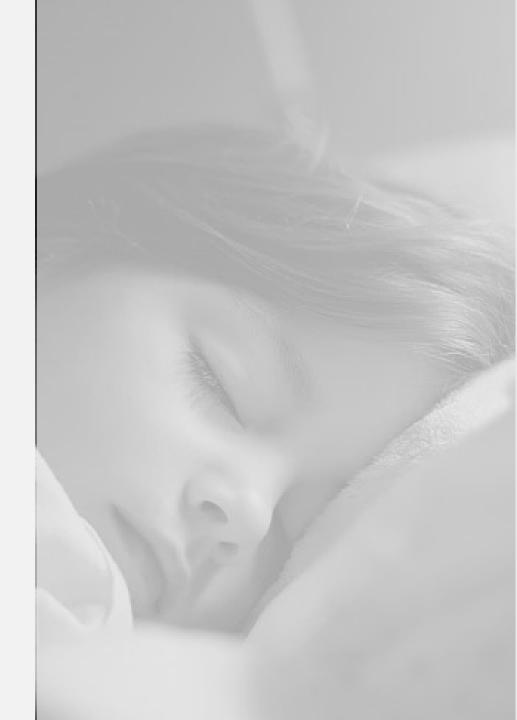
Customer review comments

2022. 04. 05	2022. 04. 02					2	/	触摸接键,接下时有低音量的提示音。	
中科新知需求确认	中科新知需求确认	奥泌回复_22.04.04	蓝嫁回复					联绕依证。按下时有做官室的提示官。	
								始摸接键,接下时有低音量的提示音。	
除左侧功能外。其他时间是否为熄 灭状态?	 除左侧3点功能外。其他时间是否为 熄灭状态? 	1. 其余时间为熄灭状态						触摸接键。接下时有低音量的提示音。	1. 是否需要小程序控制音箱音量?
							/	1、触摸接键。接下时有低音量的提示音。	
颜色是否软件可调? 2. 由哪三色进行混合?	1. 颜色是否软件可调? 2. 由哪三色进行混合?	1. 颜色为出厂固定。小程序不可调色 。 2. 由RGB (紅綠蓝) 进行混合。		 额色保持跟现有修护4G一致 完度调暗50% 		1. 电源指示灯和监测指示灯均集成在		2、蓝牙匹配连接需做认证。音箱上按下蓝牙按键。蓝牙进入从设各模式(蓝牙可被发现)。持续3分钟。同时1ed灯组显示蓝牙表情。蓝牙匹配成功时提	
需由结构确定位置	1. 需由结构确定位置		建议紅外撑一掷位置: 主控 键的正上,与加减暂停键共	3. 通电2Hz, mcu启动后转为1Hz(现有 4G逻辑)	1. 三个指示灯都是通电后慢闪吗?	一个指示灯上(即主控按键外级的灯 环,参考悠护),音箱在不同状态下		示:"蓝牙已连接"。同时停止显示蓝牙 表情。	(111)
					1. 二个指示对都是地电后设内吗? 2. 电源指示灯和监测指示灯有什么区 别? 具体的功能定义?	灯环显示对应的状态 2. 音箱只要通电就主控按键外缘的灯		_	1. 颜色保持眼现有悠护4G一致 2. 亮度调暗50% 3. 通电2Hz,mcu启动后转为1Hz(现有
. 蓝牙必须集成在功放板子上还是可以由几米硬件团队进行设计评估	 蓝牙必须集成在功放板子上还是可以由几米硬件团队进行设计评估 		蓝牙集成在功放板上,中科 确认控制方式		 网络指示灯的功能定义?前面需求 提到网络异常时。仅由表情提示 	环会完/慢闪——电源指示灯。 接下主控接键(即监测接键)启动监测。灯环常完——监测指示灯。再次 接下主控接键停止监测,灯环慢闪。			46逻辑)
			_ <1 ID (II AL M) at a 10 II at 41 Id			3. 已取消用指示灯表示网络情况。			
需要确认挨耳朵的覆盖面	1. 粵芸硝认拔耳朵的覆盖面		中科提供触摸感应器及其规 格书。蓝嫁设计触摸感应器 安装			·		-	
								去掉光敏传感器。功能接键指示打固定 低完度。	
/		1. 小程序无需控制音箱音量,作为蓝		借号线额色确认?	1. 借号线额色确认?	白色			信号线颜色确认?
是否需要小程序控制音箱音量?	1. 是否需要小程序控制音箱音量?	牙音箱时,手机音量键和音箱音量键 控制音箱音量。但通信协议中预留音量设置指令。		由几米硬件团队确认适配器功耗	1. 由几米硬件团队确认适配器功耗		建议: 市电部分采用外置适	_	由几米硬件团队确认适配器功耗
		#1000mg/f.00700.00		DIVINOR IT BUILDING BUILDING SECTION AND ACCURATION	1. D. CV. OC. L. RT R. / 44 R. / 25 R. 49.40		配器。输入是直流12V	与type-c数据采集接口共用	

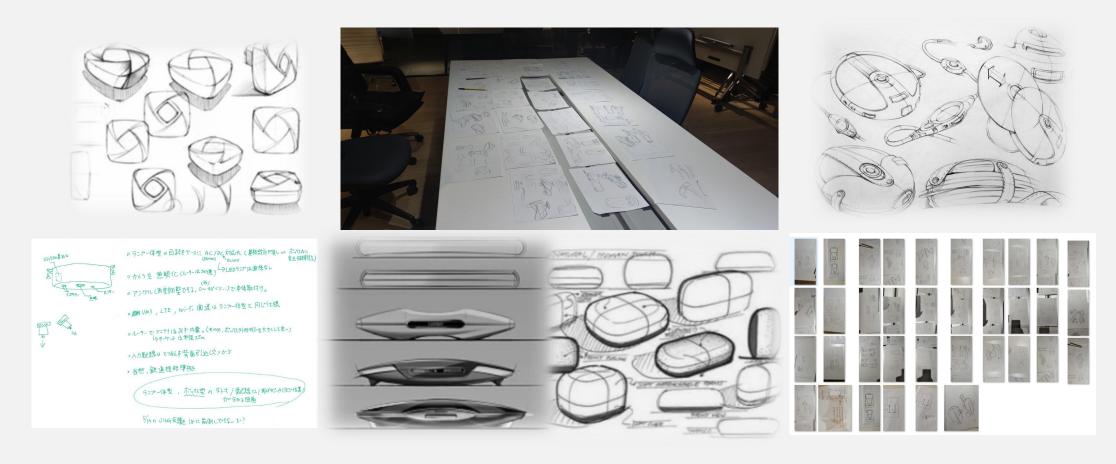
Hardware function optimization



03 Industry design

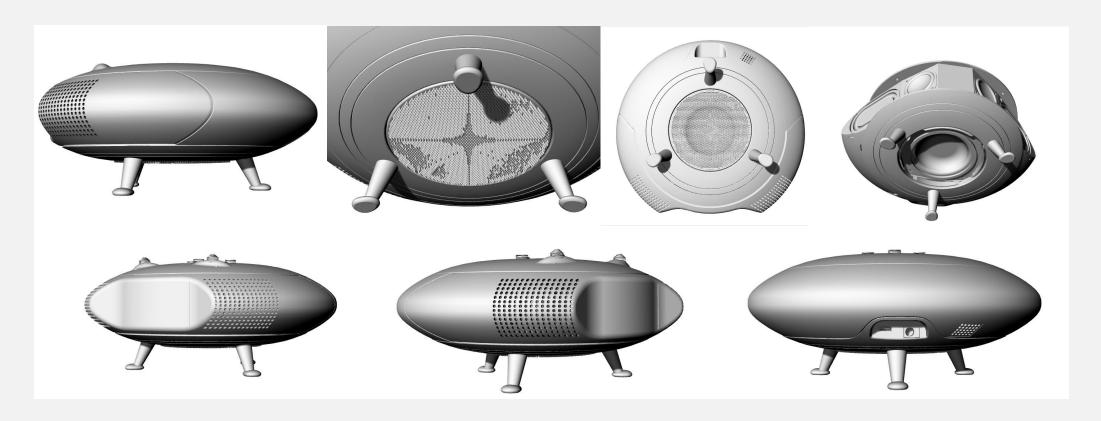


Sketch idea



The appearance department, software and hardware department, structure department and other relevant personnel participate in the determination of product design direction and product size, including the realizability of products, materials, processing technology, structure mode, impact on functions and other relevant factors.

Appearance model



According to the comments and suggestions of the sketch review, the 3D model is constructed to provide new reference for the structure and hardware design.

Product rendering







Appearance refinement



综合考虑相关因素对产品外观进行进一步完善,使产品更加接近实物状态。

Function distribution

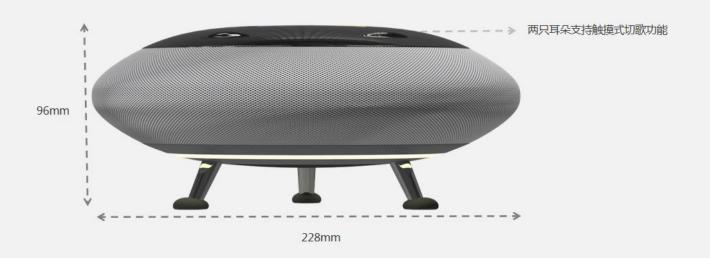




低音喇叭

氛围灯

温湿度感应器





Customer review

A.

1985日

- 1、开机动画(直到系统启动完成 40-50S)
- 2、开机简短音乐播放
- 3、对MCU喂狗, 10S 高低反向, 若MCU检测到蓝牙死机会对其断电隔几秒再重新上电。
- 4、蓝牙通信
- (1) 蓝牙版本
- (2) LED屏设置
- (3) LED灯亮度设置并呈现
- (4) 音效设置
- (5) 开机完成通知
- (6) 闹钟播放/停止
- (7) 音箱音量设置,并生效
- (8) 内置音乐喜欢设置,并生效
- (9) 内置音乐播放控制,按设置序号播放
- (10) 网络故障 提示 (无网络、信号柔) ,根据指令能 提示
- (11) 报告通知,根据指令设置,显示对应动画表情(高兴、难过、激动、等待检测报告等)
- 5、连接手机APP,通过蓝牙播放音乐(闹钟音乐、背景音乐等)
- 6、实体键功能,音乐播放过程中(播放、暂停、音量+、音量-)
- 7、触摸按键,音乐播放过程中(上一曲、下一曲)
- 8、蓝牙发现模式,蓝牙匹配过程中、蓝牙连接成功、蓝 牙匹配失败对应提示音或屏显
- 9、屏显时间
- (1) 网络故障表情显示,0-6点不显示,其他时间一直 显示
- (2) 报告生成表情显示5分钟
- (3) 蓝牙匹配表情显示3分钟

测试固定最大数据为 8 个字节

第一个默认地址,读另外7个字节现在默认数据0xA5,0x85,0x55,0x62,0x67,0x89,0xa0;

- 1. SCL与 SDA 起始: SCL与 SDA 同时为低电平时间范围(750us~2ms)之间为起始。
- 2. 读数据 一个字节 8bit SCL高低的时间不能小于 150us,高不能大于 2ms SCL为低电平时稳定 SDA 的数据,SCL为高电平,读取 SDA 的数据,
- 3. 写数据 一个字节 8bit SCL高低的时间不能小于 150us,高不能大于 2ms SCL为低电平时稳定 SDA 的数据,SCL为高电平,读取 SDA 的数据,
- 4. 结束 SCL 高电平低于 1ms 数据读写结束。



陈星-中科新知

结论

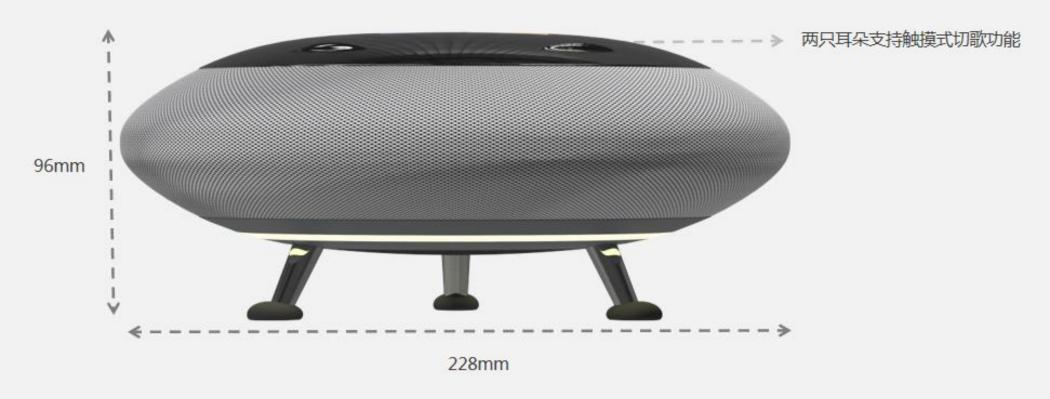
- 1.蓝牙全功能列表和对应说明及对应的软件版本提供时间 , 今晚8点回复
- 2.I2C测试确认后10pcsPCBA可提供的时间周期 @陆其岳

目前整体的软件开发和硬件部分的天线调试这个问题是瓶颈了,请内部集中资源重点处理下,谢谢@陆其岳@Robin。李YDW

	> rate ++ 6/6 / -+* 10" 110" >		
	心晓音箱(手板二版)		板子
字号	问 魁 点20220824	序号	问 慰 点20220824
1	弧形外壳与主腔体的螺丝孔无密封。	1	蓝牙版的温湿度座于用错了。
2	接助盘位置结构: 1.外圆无或位。打板水向外溢板: 2.内圆小。与插动盘或位干涉。		
3	高级例以位置结构: 1. 元定心 _ 具据丝孔不对齐。 2. 据绘拟西州以西南经木接柱。 5. 固定部址设了,力度不够。 5. 成类型测价全属品变形,不易密封。 6. 大规分了,无常。 6. 大规分了,无语。 7. 比线孔则向密封。		
4	任规则队位置结构: 1. 组丝从小了。 2.大孔小了,		
5	LED屏支架是否需要防呆?		
6	LED屏出统方式?		
7	网罩的出音孔方式是否影响音质。产学工程师是否评估了?		
8	阿果的四个锁螺丝位,螺丝孔强度不够,会变形,锁不紧。		
9	运运度传感器装配无定位? 盖于如何客封? 检查3D据丝头是否干涉? 盖于取消防呆设计。		
10	蓝牙板的接插件座于口如何密封?		
11	大香位与灯条干涉。		
12	打國防呆方式不明显。且与打条坪点易干涉,故配不到位。		
13	音胜底盖的止口和辗丝位如何答封?		
14	顶盖与腔体的固定扣位如何密封?		
15	所有领域领的地方是否考虑了会不会产生展音?		
16	大香位与灯条干涉。		
17	蓝牙版与通讯板的过线孔小了。		
18	按键板锁螺丝时,板子会被项起,建议加扣位预压。		
19	与胜体磁穿的所有过线孔、扣位和超丝孔,如何密封?		

Relevant personnel explain the design scheme to the customer in detail, answer the customer's questions, and arrange the next work in time after the appearance is determined.

Appearance confirmation



Determine the final appearance according to various factors such as software and the provides a new reference for the adjustment of the hardware department, structure and mold, as well as customer comments and suggestions.

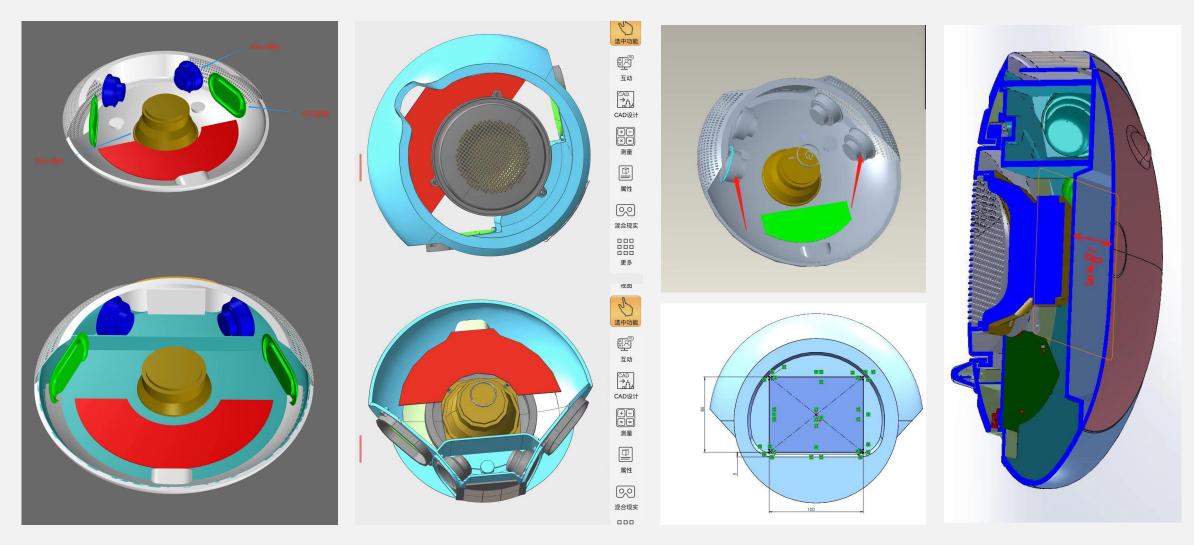
04

Mechanical design

M D 设 计

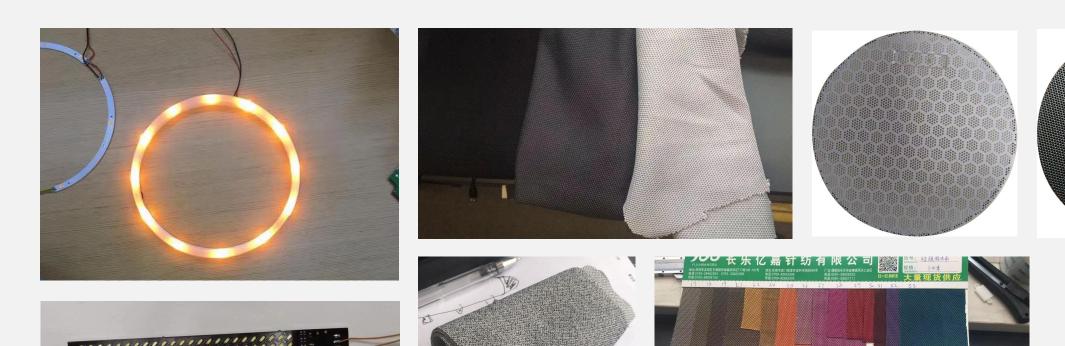


Structural principle design



Search for relevant patents of existing competitive products on the market, avoid patents and design new appearance and structure.

Selection of relevant components



Structural review





序号	问 题 点20220824
1	弧形外壳与主腔体的螺丝孔无密射.
2	植物盘位置结构: 1. 外展无由也, 打数水向外溢数; 2. 内层小, 与抵动盘如在干涉。
3	高級喇叭位置结构。 1. 无性应、其解处对不对齐。 1. 无性应、其解处对不对齐。 3. 国生经验规节,力度不够。 3. 国生经验规节,力度不够。 5. 此知是对原则。全国已变形,不是否封。 6. 大九小7, 获取 指定解控例。 7. 出版为所受到 9. 二、日本代为所受到 9. 二、日本代为所受到 9. 二、日本代为所受到 9. 二、日本代为所受到 9. 二、日本代为所受到 9. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1.
4	任規則以位置結构。 1. 維丝头介了。 2.大丸介了,及抗管运转应间。 3.炎疫型期似金属色变形,不易密封。
5	LED展支架是否需妥防呆?
6	LED票出线方式?
7	阿翠的出音孔方式是否影响音度,声学工程师是否评估了?
8	阿粟的四个锁螺丝位,螺丝孔强度不够,会变形,锁不紧。
9	
10	蓝牙板的接插件座子口如何密封?
11	大香位与灯条干涉。
12	打圆防呆方式不明显,且与灯条焊点易干涉,皴配不到位。
13	音胜底盖的止口和根丝位如何答封?
14	顶盖与腔体的固定扣位如何密封?
15	所有领磁硬的地方是否考虑了会不会产生混音?
16	大香位与灯条干涉。
17	蓝牙纸与通讯板的过线孔小了。
18	接键板锁额丝时,板子会被顶起,建议加扣位预压。
19	与胜体破穿的所有过线孔、扣位和螺丝孔,如何密封?

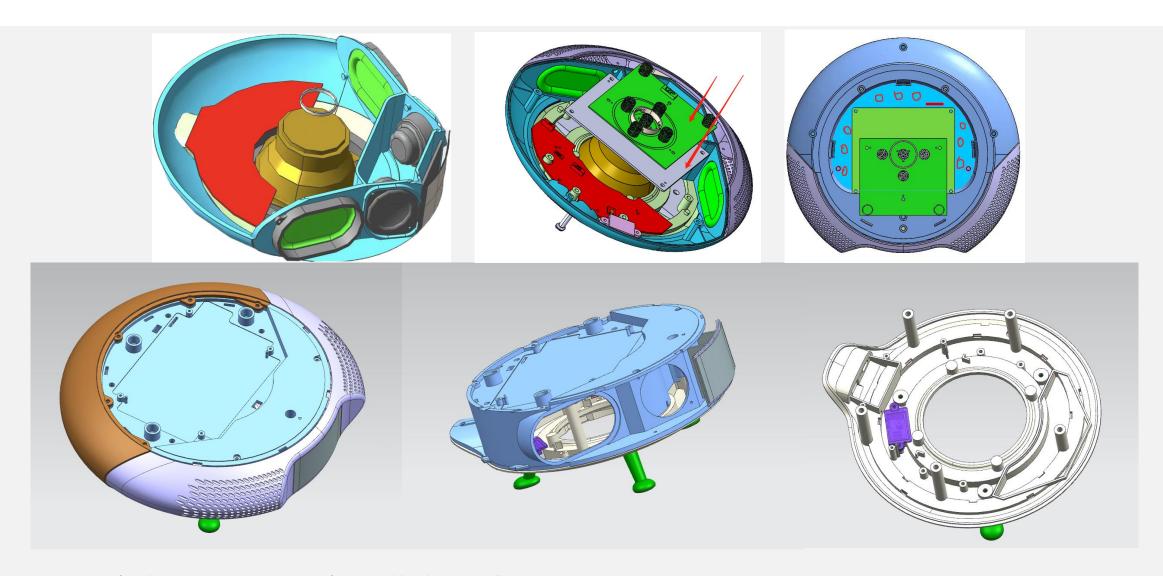
The customer and relevant department personnel review the structure, jointly point out the problem points of the existing structure, and put forward relevant suggestions and opinions. It provides direction for the optimization of subsequent structures.

BOM export

	×0			cc BOM清单		×2	20 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0		非开模件	名称	规格	数量	工艺说明	各注	
项目号 功能分区	零件号	圖片	材质/规格	加工工艺	表面处理	類色	数量 工艺说明	答 注	1071201	蓝牙	ATS2853	1		WC	
1	支卸		ABS	注望	真空镀	PANTONE 7546 C	新報議母 3 (参见外观/提母工艺图	— ↑M3網螺柱	+	功放	AD83586B	1			
		77					() ///////	8	-1	中高音喇叭	40mm	2		-	
2	支御塾	0	TPE	注望	極面	黑色	硬度65A (外观参见工艺图)	1	會控部分	100000000000000000000000000000000000000		12 1800		8	
							(), No. 22227			音腔部 分	低音喇叭	78mm	1		8
3	顶盖	0	ABS遮光繁材	注望	细胞纹磁面	PANTONE P1-1UP	1 (外观参见工艺器)				振順	7040	2		
										内存	¹IG	1		76	
4	喇叭网囊A		ABS素材	注塑	₩面	PANTONE 420U	1				PCB主控板		1		几米
			,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	00.007					_]	LED点阵屏	YXF122401P2 小白助理	1	带背胶		
5	施板		ABS遮光素材	注單	细胞次糖酶	PANTONE 423U	1 使规模电 (参见外观/编号工艺图	内部5个M4铜螺柱 外部4个M3铜螺柱	Î	LED無理灯	橙色12颗方形灯珠	(1)	铝合全底板	3合一(LED灯4颗*3)	
6	主會腔体	©	ABS繋材	125	極面	PANTONE P1-1UP	1 俊炯缓母 (参见缓母工艺图)	内部84个M4铜螺柱	西3(牛	音箱装饰布	深灰色音控布	1	粘接在喇叭网罩A上	专业布艺	
7 开握件	点阵屏围定块		ABS素材	注單		PANTONE P1-1UP	1		藝机配件	电源适配器	12V3A 两片插脚、3.5*1.35*10mm直流接口 线长1.5米 中规·3C标准	1	外观简约	单独选购	
	-								-		M3*6	7		固定低音喇叭	
8	导光柱	0	光扩散PC半器	注單	半透明吸面	乳白色	1	8-44	1		M4*10	5		固定底板	
9	KT T	0	分別を下	119	不聲明極面	Ret	1	8 88			自攻十字st2*6	1		温湿度感应器1个	
	Scho	•	ABS要材	注望	極面	PANTONE P1-1UP	1			十字半圆头螺栓		1.2	不锈钢304	阿輩4个 中高音喇叭4个	
12	弧形外壳		ABS素材	注聲	暖液	PANTONE 420U	1 神经元極棄参与3D(智元 (外观参见工艺图)	(1)		0.000	自攻十字st2.6°6	14		蓝牙功放板4个 温湿度盖2个	
14	配置線C	<u></u>	彼 粹板 T=3	五金冲压	ž	i	4		_		自攻十字st3.0°6	13		固定主控板4个 按键板3个 弧形 外壳6个	
15	任音喇叭阿雷A		標准令轧網网板	五金中压	暖油	PANTONE 7547U	1 (阿孔約01-2)				自攻十字st3.0*12	4		固定配置块	
	10.00 My 07.00		T=0.4	11804/2	ot.im	PAINTONE /54/0	(Managoria)		软件及主控板	1	(睡眠监测板+主控板)2个壳体及配件+APP	1喜	中科、几米	总装	

Sort out the detailed information of each component, including material, process, processing method, surface treatment, etc., for subsequent proofing.

Structure confirmation

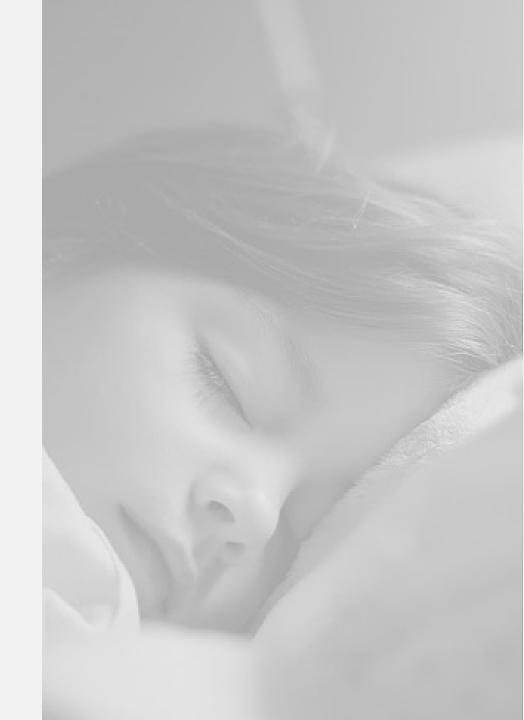


After the appearance, structure, software and hardware are all confirmed, the next proofing work can be carried out.

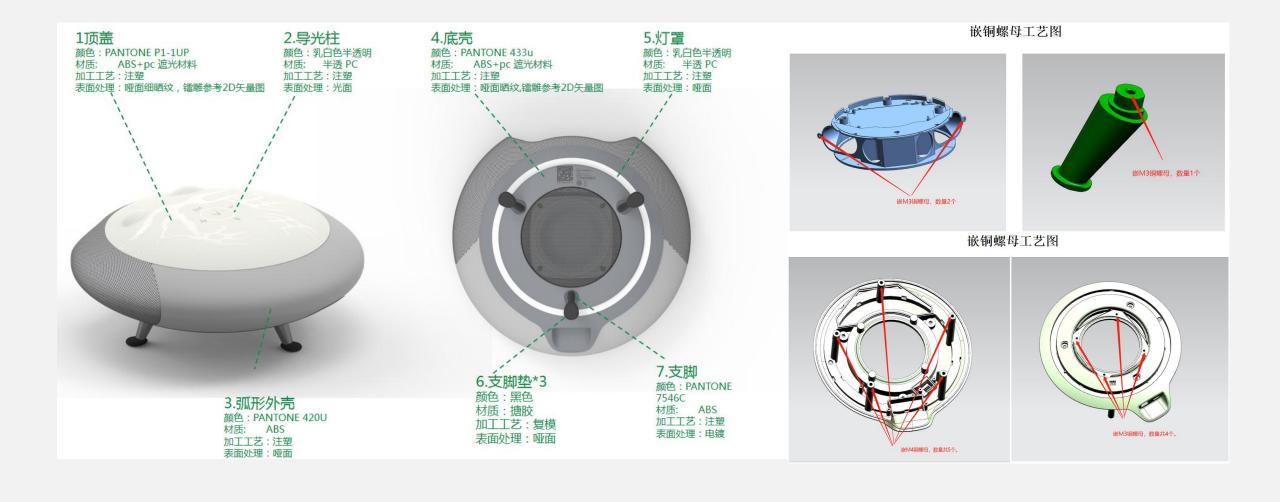
05

Prototype verification

样 机 验 证



Prototype process description



Prototype production











Appearance sample





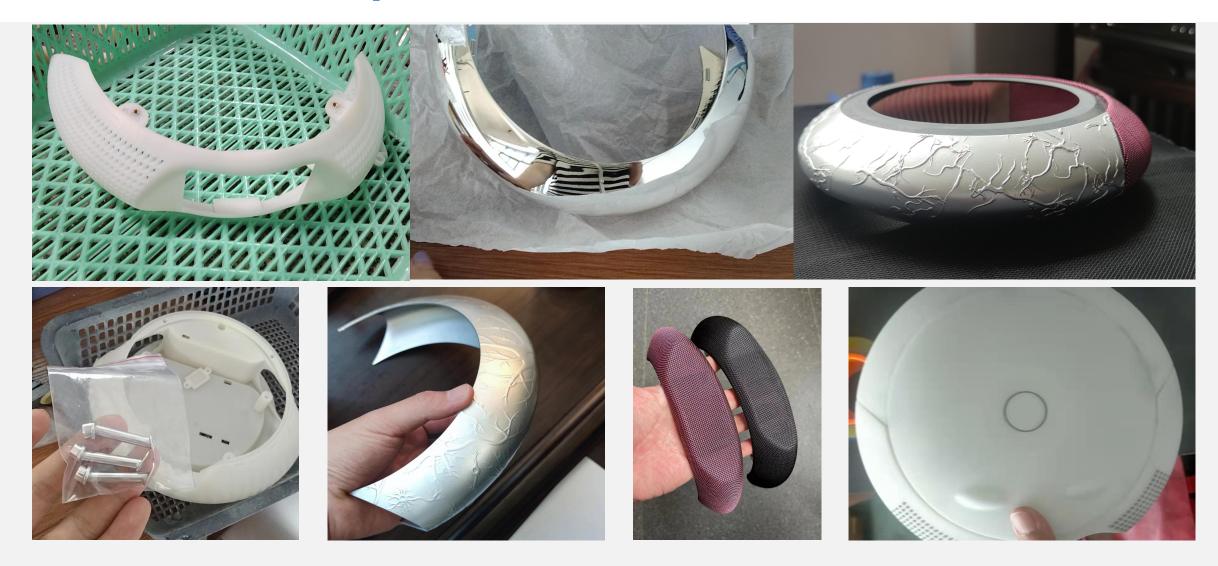






Provide reference for structural principle design and hardware stacking, and preliminarily confirm product size and functional layout.

Structural samples



Check whether the assembly relationship of each component is reasonable, and also verify the rationality and coordination of hardware function and structure.

Prototype assembly



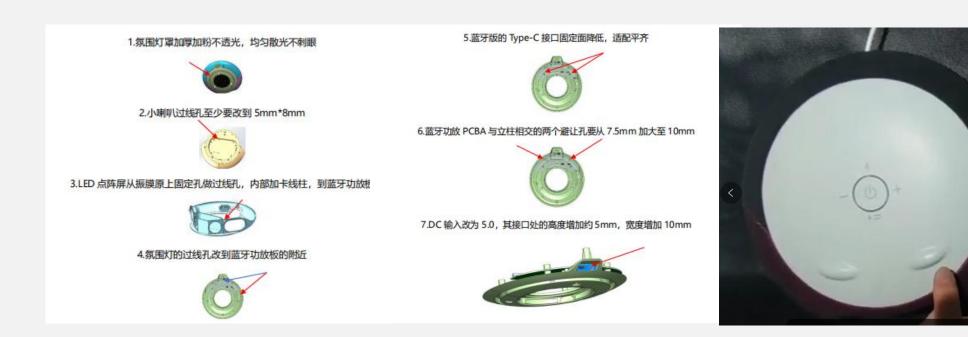
Engineers and relevant designers install a small batch of prototypes to find the loopholes in the assembly process, and further optimize the appearance and structure design drawings according to the actual situation, so as to ensure the efficient, simple and orderly assembly of the products produced in subsequent batches.

Prototype function test



After the prototype is assembled, the hardware engineer will carry out functional test on the sample to determine whether the prototype meets the design requirements, and optimize and summarize the corresponding parts in time.

Summary of prototype problems



The relevant personnel of each department and the customer will review the prototype, jointly find the problem points and discuss the improvement methods.

Physical drawing of prototype assembly

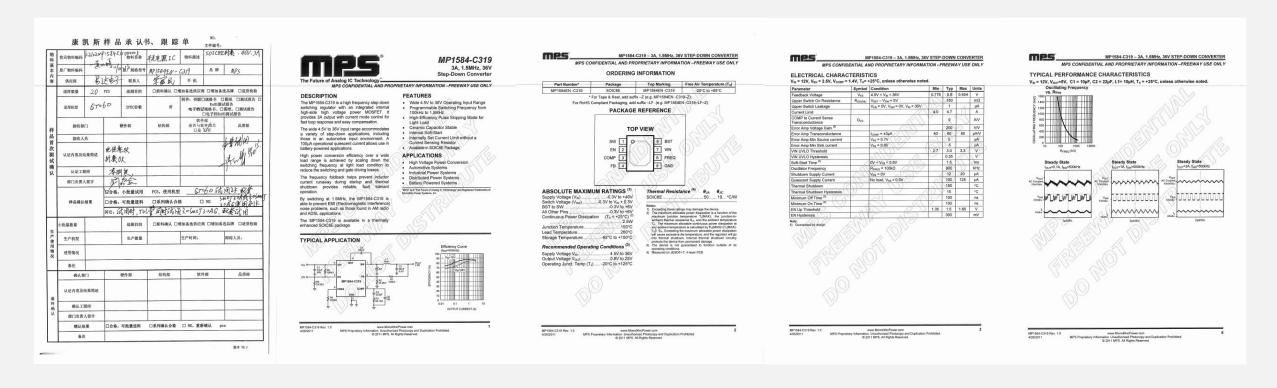


Check the appearance of the prototype carefully, find the common defects, confirm the relevant process and optimize the design drawings according to the problem points.

Product specification

项目		要求		
	直流电压	5V		
	额定电流	2A		
***	电流范围	0~2A		
输出	额定功率(最大)	10W		
	纹波与噪声	≤100mVp-p		
	电压精度	±5%		
	电压范围	90~264VAC		
验入	频率范围	47~63Hz		
	效率	≥80%	:	
	液滴电流 (最大)	冷启动: 30A/115VAC,60A、230VAC		
	滿电流 (最大)	接触电流<100 u A/264VAC		
保护		110~200% 额支输 出功率		
	过负载	保护模式:打嗝模式,负载异常条件移除后可 自动恢复		
	过电压	110~140% 额支输 出电压		
环境	工作温度	-20 ~ +70℃		
	工作温度	0~95%RH, 无冷凝		
	储存温度、湿度	-20~+85℃, 0~95%RH, 无冷凝		
	耐援动	10~500Hz, 2G 10 分钟/周期, X、Y、Z 轴各 60 分钟		
规范	安规&电磁兼 容规范	IEC 60601-1, IEC 60601-1-2		
	绝缘等级	初級-次級: 2×MOPP		
	寿命	3 年: 100%负载 40℃, 12 小时/天		
<u>14-</u>	输入	2Pin CN 指胸		
连接	輸出	USB 輸出型		

Prototype function test standard



The equipment conforms to the specifications for safe use of Japanese tramcar products, including communication function test, weight test, power test, beam lighting test, anti-drop test, waterproof grade test, fire grade test, etc.

Material test report

MP1584-C319 - 3A, 1.5MHz, 36V STEP-DOWN CONVERTER

High Frequency Operation
The switching frequency of MP1584-C319 can
be programmed up to 1.5MHz with an external

With higher switching frequencies, the inductive With higher switching frequencies, the inductive reactance (X₂) of capacitor comes to dominate, so that the ESL of input/output capacitor determines the input/output regipe voltage at higher switching frequency. As a result of that, high frequency ceramic capacitor is strongly recommended as input decoupling capacitor and output filtering capacitor for such high frequency operation.

requency operation.

Layout becomes more important when the device switches at higher frequency. It is essential to place the input decoupling capacitor, catch diode and the MP1584-C319 (Vin pin. SW pin and PSNJ) as close's as possible, with traces that are very short and tairly wide. This can help to presult reduce the voltage spike on SW node, and lower the EMI noise fewel as yet.

Try to run the feedback trace as far from the Try to run the teachask trace as far from the inductor and noisy power fraces as possible. It is often a good idea to run the feedback trace on the side of the PCB deposite of the inductor with a ground plane separating the two. The compensation components should be placed closed to the MP1584-C319. Do not place the closed to the Min1584-C319. On not place the compression components close to or under high dwidt SM rode, or inside the high dwidt sM rode, which was the high dwidt sM rode, which was the place to locate these shirtching loss is expected to be increased, shirt and the place to locate those shirtching loss is expected to be increased, shirt and the sh

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External Bootstrap Diode

It is recommended that an external bootstrap diode be added when the input voltage is no greater than 5V or the 5V rail is available in the system. This helps improve the efficiency of the regulator. The bootstrap diode can be a low cost one such as IN4148 or BAT54.



This diode is also recommended for high duty cycle operation (when V_{OUT} N_N >85%) or low V_N (<5Vin) applications.

At no load or light load, the converter may voltage at no load or light load. To meet this requirement, EN pin can be used to program the input UVLO voltage to Vout+3V.

MP1584-C319 - 3A, 1.5MHz, 36V STEP-DOWN CONVERTER TYPICAL APPLICATION CIRCUITS

MP1584-C319 - 3A, 1.5MHz, 36V STEP-DOWN CONVERTER MPS CONFIDENTIAL AND PROPRIETARY INFORMATION -FREEWAY USE ONLY PCB LAYOUT GUIDE 3) Ensure all feedback connections are short

PCB layout is very important to achieve stable operation. It is highly recommended to duplicate EVB layout for optimum performance. compensation components as close to the chip as possible. Route SW away from sensitive analog areas such as FB. If change is necessary, please follow these guidelines and take Figure 5 for reference.

1) Keep the path of switching current short and minimize the loop area formed by Input cap, high-side MOSFET and external switching

Connect IN, SW, and especially GND respectively to a large copper area to cool the chip to improve thermal performance and long-term reliability.

and direct. Place the feedback resistors and

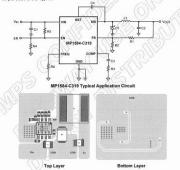
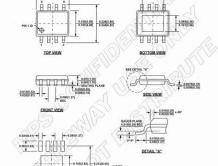


Figure 5-MP1584-C319 Typical Application Circuit and PCB Layout Guide

PACKAGE INFORMATION

0.199(4.80)

RECOMMENDED LAND PATTERN



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1) CONTROL DIMENSION IS IN INCHES. DIMENSION IN BRACKET IS IN MILLIMETERS. 2) PACKAGE LENSTH DOES NOT INCLUDE MOLD FLASH, PROTRUSIONS ON GATE BURRE. 3) PACKAGE WIDTH DOES NOT INCLUDE INTERLEAD FLASH OR PROTRUSIONS. OR PROTRUSIONS.

LEAD COPLANARITY (BOTTOM OF LEADS AFTER FORMING)
SHALL BE 0.004" INCHES MAX.

DRAWING CONFORMS TO JECCE US-012, VARIATION BA.

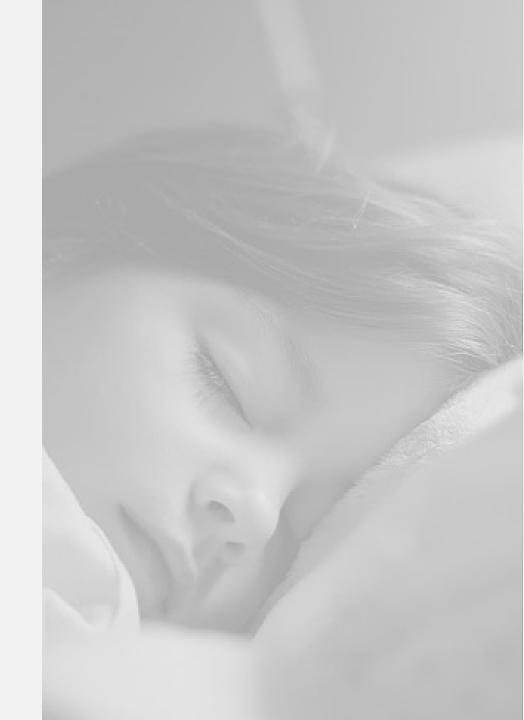
DRAWING IS NOT TO SCALE.

物料基本内容	我司物料编码	+3102M	P1584E1	V OPDION E 物料名称	形电路 IC	物料描述	SOIC8E	耐奏 · 40V.3
	原厂物料编码	- en.	2.4.511/11	前产规格型号	MP 1584EN-	C319	A. 10	MPS
	供应商	8	达好	联系人	李富民	手 机		(
样品首次测试确认	送样数量	20	PCS	送溯目的	口折料确认 口坑	者加各选供应I	商 口增加各	法品牌 口遊货检验
	通用机型	6706D		SPEC份数	10	附件。书面□規格书 □图纸 □测试报告 RollS测试报告 电子档写规格书、□图纸、□测试报告 □电子档RollS测试报告		
	接收部门		- 1	使件部	结构部	教育 是否与\$ 口是	中部 伙件和关 记存	品质部
	接收人员							1 122/10
			电性角 打裝()				,	# 1 1/0 1/0
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	部门负责人	部门负责人签字 元		爱				
			図合格、小批量試用 PCS、使用机型 C706の i式 河 2上 記書					
	I .		位合格,	小批量试用	PCS,使用机型	L GT		
	样品确认	结果		小批量试用 可批量进料	PCS,使用机型 口系列确认合			
	样品确认	结果	口合格,		口系列确认合	K C	3 NG 3	0 A C (\$ 40) 201
	样品确认 小批量数量	给果	口合格,	可批量进料	口系列确认合:	13.0 SmcJ	3 NG 3	क्ष्या अने हैं। • सदक्ष की है। इंट्रेडिंग मी
生产使		给果	口合格,	可批量进料	口系列确认合:	13.0 SmcJ	3 NG 3	0 A C (\$ 40) 201
700	小批量数量	结果	口合格,	可批量进科	口系列确认合:	格 E { 3,0 Smc] [*] 増加各地供应	3 NG 3	の可する存成を のAC保护を 記念は用 医品牌 ロ班里程度
产使用情	小批量数量 生产机型	给果	口合格,	可批量进科	口系列确认合:	格 E { 3,0 Smc] [*] 増加各地供应	30AG,	の可する存成を のAC保护を 記念は用 医品牌 ロ班里程度
产使用情	小批量数量 生产机型 使用情况		口合格。	可批量进科	口系列确认合:	格 [] 3.05mc] ** 動象法供应 生产时间。	30AG,	の可する存成を のAC保护を 記念は用 医品牌 ロ班里程度
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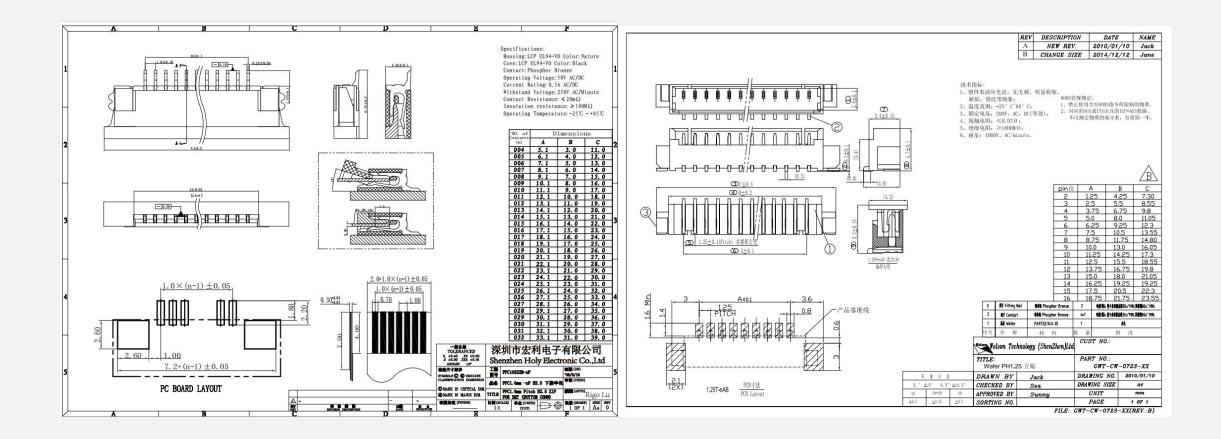
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Small-scale trial production 小 批 量 试 产

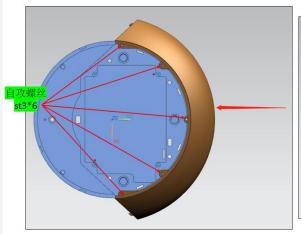


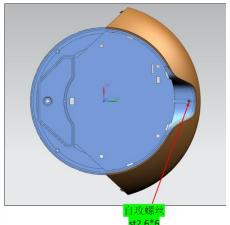
Technical requirement



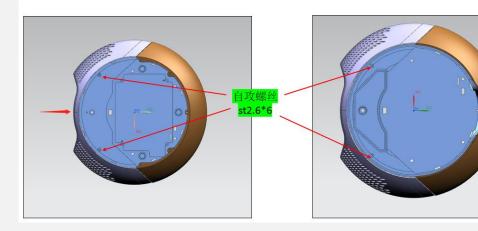
Details

主音腔壳体与弧形外壳先安装并用自攻螺丝固定

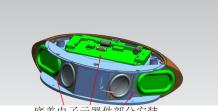




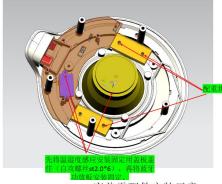
主音腔壳体与喇叭网罩(点阵屏固定块)安装并用自攻螺丝固定



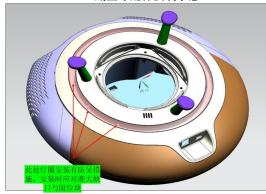
音腔主壳体电子元器件部分安装



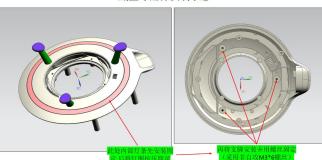
底盖电子元器件部分安装



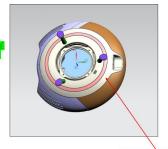
底盖零配件安装示意

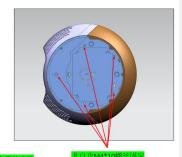


底盖零配件安装示意

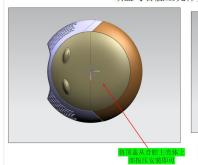


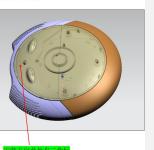
底盖与音腔主壳体安装示意



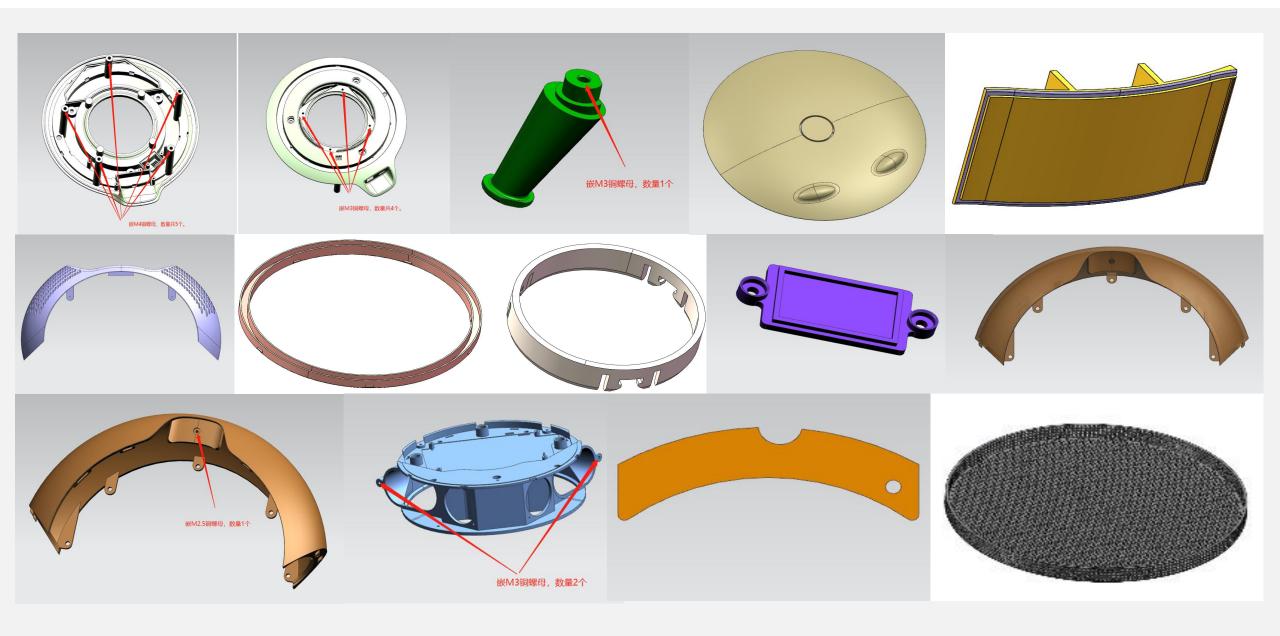


将底盖与音腔主壳体安装 顶盖与音腔主壳体安装示意

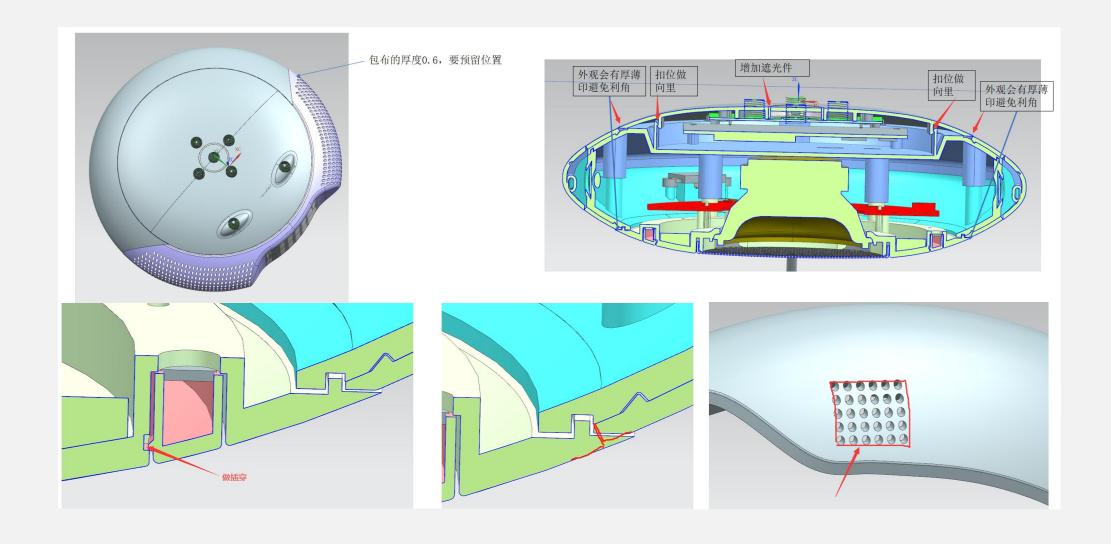




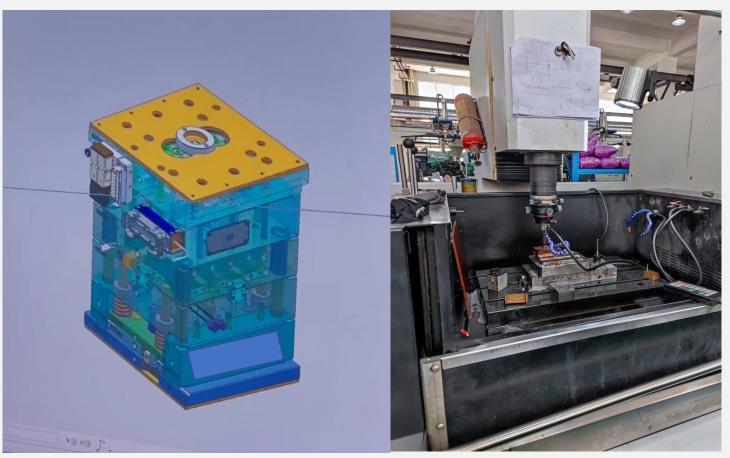
Mold information



Mold evaluation report



Mould design



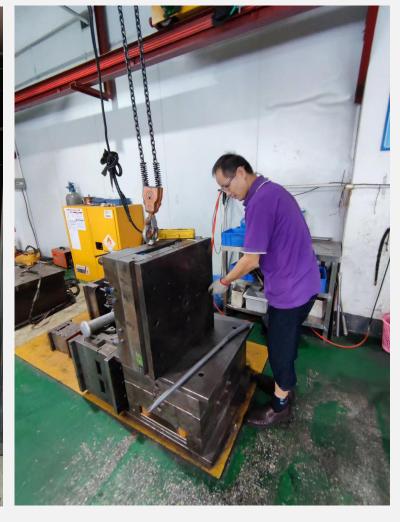


Mold assembly









Core Team

核心团队







About the team 国际介绍



ZiTian Wang

1986-1990 High School Attached to Guangzhou Academy of Fine Arts (four years)

1990-1994 Industrial Design, Design Department, Guangzhou Academy of Fine Arts (four years)

1994-1995 Designer director of Industrial Design Company of Vanke Industrial Company

1995-1996 Design Director of Naida Furniture (Shenzhen) Co., Ltd

1996 - present General Manager of Shenzhen Blue Whale Industrial Design Co., Ltd

About the team DINAGE



LuXun Wang

Deputy General Manager of Shenzhen Blue Whale Industrial Design Co., Ltd

From the laboratory of the Department of Electronic Engineering, Tsinghua University. He has participated in national 863 project, CPU soft core and other projects.

He has been engaged in product design and mass production for many years. He has rich experience in wearable devices, data acquisition, data communication, video communication, life products, medical devices, etc. It has obtained many national invention patents.

About the team 图队介绍



Hui Wu

Hardware technology director, 18 years of experience in intelligent hardware industry.

New retail, PLC automation, consumer electronics, Internet of Vehicles, intelligent medical care, intelligent classification equipment, intelligent transportation, intelligent home, intelligent hardware of Internet of Things communication.

Complete 1000 industrial applications such as intelligent rice cooker, intelligent garbage sorting hardware, 4G thermostatic instrument, vehicle-mounted GPS equipment, intelligent central control of electric vehicle, intelligent hardware of electric cabinet, BMW intelligent cabinet, police detector, intelligent street lamp, millet intelligent furniture, 3C consumer electronics, etc.



HuaQin Zhang

Software technology director, 19 years of software technology experience.

Internet of Things, artificial intelligence, big data analysis, proficient in system architecture design, system analysis, software implementation, performance optimization, system security, etc., familiar with Windows, Linux, Unix and other mainstream operating systems, MySQL, SQL Server and other database development and Java, JavaScript, php, C++and other languages, proficient in massive data analysis.

Complete new retail, sharing economy, big data application fields, and software applications in smart cities, medical care, education, transportation, agriculture, smart home and other industries.

About the team 國際介绍



Fei Wang

Senior designer, 21 years of experience in structural design

Participated in projects such as Wanjiale Water Heater and Jiuyang Juicer in the blue whale industrial design

He is good at structural design of kitchen appliances, household cleaning, consumer electronics and equipment.

We have completed the product development and structural design of a number of optical fiber fusion splicers, intelligent interactive trash cans, X-ray machines, water quality detectors, and heat sensors in steel plants.



AnDing Zhong

Senior designer. 18 years of experience in structural design

Participated in projects such as TCL switch and Lake vacuum cleaner in Blue Whale industrial design

He is good at kitchen and household products, electronic products and equipment, and has completed the product development and structural design of multiple optical fiber fusion splicers, communication instruments and meters, multiple military personnel, communication equipment, and life detectors.

About the team MINAGE



Ming Lan

Design Director, 30 years of experience in design and project management

In Blue Whale, I participated in the projects of Lake vacuum cleaner, Jiuyang juicer and Huowang range hood.

More than 15 years of experience in plastic toys, electronic product structure design (including various complex surface modeling), mold manufacturing

Check. Good at structural design of household appliances, robots, smart home, consumer electronics and equipment.

Be familiar with plastic and hardware molds and their surface processing, and understand all processes and processes of product design and development, prototype production, mold production, and mass production



JingXin Lei

Graduated from Beijing University of Technology with a bachelor's degree in mechanical and electrical engineering. Focus on automation equipment and tooling design.

In Blue Whale, I participated in projects such as Midea Air Conditioner, Gree Air Conditioner and Huowang Range Hood.

10 years of experience in conductor manufacturing equipment assembly and design

2 years of experience in process and design of lithium battery equipment

2 years of experience in designing abrasive tools, abrasives and electroplating production lines

Seven years of experience in designing medical devices and accessories tooling



Mei Jie

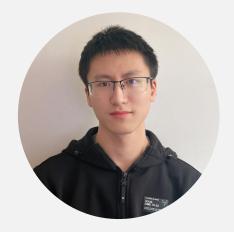
Product structure design, more than 10 years of plastic mold and product structure design and project engineering experience.

Participated in projects such as Midea induction cooker and Wanjiale water heater in Blue Whale industrial design.

Good at smart home, toys, 3C products, not limited to categories.

Familiar with plastic mold and product surface processing, product development and production process! Participated in PMP project management training.

About the team 國際介绍



YiFeng Liao

Graduated from the Department of Art Design with a bachelor's degree in product design, and has been engaged in industrial design for 4 years.

Participated in projects such as Wanjiale water heater and Lake vacuum cleaner in blue whale industrial design

Good at industrial design of consumer electronics, equipment and smart home products

Be able to accurately interpret user needs, carry out product design and research, and grasp popular trends and design directions. With solid art skills, excellent color sense, strong three-dimensional space imagination and creativity.



XiaoYun Zheng

Graduation of industrial design

Participated in TCL switch project in blue whale industrial design

Good at consumer electronics, women's care products, smart home products.

Be able to understand and interpret users' needs from the perspective of users. Be able to carry out creative design according to user needs and explore the shape and color, form and appearance of products from a professional perspective, and conduct research and development based on aesthetics and practicality.



WenLin He

Graduated from the Department of Art Design with a bachelor's degree in product design, and has been engaged in industrial design industry for 5 years.

Participated in projects such as TCL switch and Gree air conditioner in Blue Whale industrial design

He is good at the appearance design of products in the fields of medical and health care, beauty, smart home appliances, consumer electronics, and equipment. He has solid product performance skills and excellent product aesthetic ability. He has done more than 70 projects in total, and 11 products are known to be listed.



THANKS

Body data collection, analysis and design process

December 2021 to September 2022